

E-07

Revision 1 Correction 1

December 2022

PHARMACOPOEIAL DISCUSSION GROUP**CORRECTION****CODE: E-07****NAME: CARBOXYMETHYLCELLULOSE CALCIUM**
(Correction of Rev. 1 signed on 17 July 2003)**Item to be corrected:**

- Loss on Drying: specified sample amount 1.0 g
- Limit of Sulfate: Added a note - “[Note: This test is only necessary if sulfuric acid is utilized in the manufacturing process, as indicated on the Labeling.]”
- Add “Labeling” as a harmonized attribute

Harmonised attributes

	EP	JP	USP
Definition	+	+	+
Identification			
A	+	+	+
B	+	+	+
C	+	+	+
D	+	+(1)	+
Alkalinity	+	+	+
Loss on drying	+	+	+
Residue on ignition	+	+	+
Limit of chloride	+	+	+
Limit of sulfate	+	+	+
Labeling	+	+	+

(1) JP does not include the addition of methyl red and 3 N hydrochloric acid to turn the solution acid.

Legend

+ will adopt and implement; – will not stipulate

Non-harmonized attributes

Characters, Packaging and storage

Local requirements

EP	JP	USP
None	None	None

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Reagents and reference materials

Each pharmacopeia will adapt the text to take account of local reference materials and reagent specifications.

European Pharmacopoeia

Signature

Name

Date

DocuSigned by:
Petra Doerr
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Petra Doerr

20.12.2022

Japanese Pharmacopoeia

Signature

Name

Date

Y. Goda
for Y. Yoshida

Yukihiko Goda

20 Jan, 2023

United States Pharmacopoeia

Signature

Name

Date

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12/15/2022

Carboxymethylcellulose Calcium

Cellulose, carboxymethyl ether, calcium salt.
Cellulose, carboxymethyl ether calcium salt [9050-04-8]

»Carboxymethylcellulose Calcium is the calcium salt of a polycarboxymethyl ether of cellulose.

Identification—

A: Shake thoroughly 0.1 g with 10 mL of water, followed by 2 mL of 1 *N* sodium hydroxide, allow to stand for 10 minutes, and use 1 mL of this solution as the test solution, retaining the remainder of it for *Identification* tests *B* and *C*. To 1 mL of the test solution add water to make 5 mL, then to 1 drop of the resulting solution add 0.5 mL of chromotropic acid TS, and heat in a water bath for 10 minutes: a red-purple color develops.

B: Shake 5 mL of the test solution obtained in *Identification* test *A* with 10 mL of acetone: a white flocculent precipitate is formed.

C: Shake 5 mL of the test solution obtained in *Identification* test *A* with 1 mL of ferric chloride TS: a brown, flocculent precipitate is formed.

D: Ignite 1 g to ash, dissolve the residue in 10 mL of water and 5 mL of 6 *N* acetic acid, and filter, if necessary. Boil the filtrate, cool, add 2 drops of *methyl red* TS and neutralize with 6 *N* ammonium hydroxide. Add 3 *N* hydrochloric acid dropwise, until the solution is acid to the indicator. Upon the addition of ammonium oxalate TS, a white precipitate is formed. This precipitate is insoluble when 6 *N* acetic acid is added but dissolves in hydrochloric acid.

Alkalinity—Shake thoroughly 1.0 g with 50 mL of freshly boiled and cooled water, and add 2 drops of phenolphthalein TS: no red color develops.

Loss on drying —Dry 1.0 g of sample at 105° for 4 hours: it loses not more than 10.0% of its weight.

Residue on ignition: between 10.0% and 20.0%, about 1.0 g, previously dried, being used for the test, and an ignition temperature of 450° to 550° being used.

Limit of chloride—Shake thoroughly 0.80 g with 50 mL of water, dissolve in 10 mL of 1 *N* sodium hydroxide, add water to make 100 mL, and use 20 mL of this solution as the test solution, retaining the remainder of it for the test for *Limit of sulfate*. Heat 20 mL of the test solution with 10 mL of 2 *N* nitric acid in a water bath until a flocculent precipitate is formed, cool, centrifuge, and remove the supernatant liquid. Wash the precipitate with three 10-mL portions of water by centrifuging each time, combine the supernatant liquid and the washings, add water to make 100 mL, and mix: a 25-mL portion of this solution shows no more chloride than is contained in 0.20 mL of 0.020 *N* hydrochloric acid (0.36%).

Limit of sulfate—

[Note: This test is only necessary if sulfuric acid is utilized in the manufacturing process, as indicated on the Labeling.]

Heat 10 mL of the test solution obtained in test for *Limit of chloride* with 1 mL of hydrochloric acid in a water bath until a flocculent precipitate is formed, cool, centrifuge, and remove the supernatant liquid. Wash the precipitate with three 10-mL portions of water by centrifuging each time, combine the supernatant liquid and the washings, add water to make 100 mL, and mix: a 25-mL portion of this solution shows no more sulfate than is contained in 0.21 mL of 0.020 *N* sulfuric acid (1.0%).

Labeling —

Label to indicate if sulfuric acid is utilized in the manufacturing process.

Reagents and Solutions:

methyl red TS: Dissolve 100 mg of methyl red in 100 mL of alcohol, and filter if necessary.

